

TUFTED COVERING FOR FLOORS AND/OR WALLS

ABSTRACT OF THE DISCLOSURE

A floor covering includes a primary ^{backing} having yarns tufted through the primary backing forming wear surface portions comprised of the back stitches ^{of} the tufted yarns in conjunction with non-tufted areas of the primary backing, also forming exposed wear surfaces. Both exposed wear surfaces ^{portions} form an aesthetic design pattern whereby a low, dense broadloom or modular carpet is provided at reduced materials and costs. Preferably, the primary backing is comprised of a woven polypropylene and a secondary backing is provided with the cut or loop yarns on the back side of the primary backing being fixed in place by a resin. A secondary backing formed of a composition of EVA, calcium carbonate and resin, overlaid by a woven scrim, is provided. The secondary backing may be formed of a needle-bonded synthetic fiber. Additionally, the primary backing may be formed of a non-woven material such as nylon and polyester.

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